



PRODUCT FEATURES

- All chains are available in nickel plated or CR-NI austenitic stainless steel construction
- (AISI 302-304) *Excellent corrosion resistance.*
- Improved clamp design increases film retention and smooth operation.
- Supplied in pre-stretched and matched strands for trouble-free machine set-up.
- Special lubrication applied at the factory, FDA H1 food-approved grease, and improved corrosion resistance.

5/8" GRIPPER CHAIN

The 5/8" K-chain comes in two spring designs: **round** and **square-hygienic**. The K-style design allows for vertical movement and side rotation, making film engagement and scrap release easy. The square-hygienic spring is especially suited for wash down applications due to its design. 



P31666
5/8" Spring



P31736
Masterlink

5/8" Round Spring
Nickel Plated

P31711



P31666
5/8" Spring

5/8" K-Round Spring
Stainless Steel

P32407



P31666
5/8" Spring



P32411
Masterlink

5/8" K-Square Spring
Stainless Steel

P32851



P32853
5/8" Spring

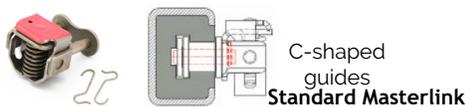


P32852
Masterlink

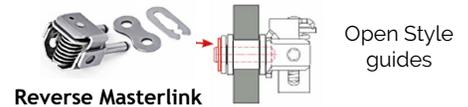
5/8" K-Square Spring
Nickel Plated

P33345

P31711	19.541.2100.00 GRIPPER CHAIN 5/8" K-STYLE - NICKEL PLATED W/ STAINLESS ATTACHMENTS (136TFK)
P32407	19.541.2700.** (108322603) GRIPPER CHAIN 5/8" STAINLESS K-STYLE WITH ROUND SPRING (SS136TFK)
P32851	19.541.2700.** (105289210) HYGIENIC GRIPPER CHAIN 5/8" STAINLESS K-STYLE W/SQUARE SPRING (SS136TFKQ)
P33345	19.541.2700.** (105649768) GRIPPER CHAIN 5/8" NICKEL-PLATED K-STYLE W/SQUARE SPRING (136TFKQ)



Check Chain Guides for
Masterlink Compatibility



MASTER LINKS & SPRINGS FOR GRIPPER CHAIN

P31736	MASTER LINK FOR 5/8" K-CHAIN (NICKEL-PLATED) (26/136TFK)
P32411	MASTER LINK FOR 5/8" STAINLESS K-CHAIN (ROUND SPRING) (26/SS136TFK)
P32852	MASTER LINK FOR 5/8" STAINLESS K-CHAIN (SQUARE SPRING) (26/SS136TFKQ)
P33350	MASTER LINK (REVERSED TYPE) 5/8" NICKEL-PLATED K-CHAIN (SQUARE SPRING)(FOR OPEN GUIDES) (26R/136TFKQ)
P33344	MASTER LINK (REVERSED TYPE) 5/8" STAINLESS K-CHAIN (SQUARE SPRING- P32851) (FOR OPEN GUIDES). (26R/SS136TFKQ)
P31666	19.781.0809.00 GRIPPER SPRING FOR 5/8" K-CHAIN (ML049)
P32853	19.781.0809.** SQUARE GRIPPER SPRING FOR HYGIENIC 5/8IN K-CHAIN (ML053)

**2 FREE MASTERLINKS
WITH EVERY CHAIN ORDER!**

CAM SPROCKETS FOR 5/8" K STYLE CHAIN

P31884	SPROCKET - 11521814063 MAIN DRIVE FOR 5/8" K-CHAIN (28 TOOTH) 40 MM BORE
P31884-30	SPROCKET - 11621014006 MAIN DRIVE FOR 5/8" K-CHAIN (28 TOOTH) 30 MM BORE
P32310-1	SPROCKET -11.538.8142.13 -14 TOOTH GRIPPER OPENER (GS88)
P32313	21 TOOTH FOR AT5 BELT DRIVE (GS174 FOR136TFK)
P32386	IN FEED SPROCKET W/ CUT-OFF TEETH (GS106)
P32387	<ul style="list-style-type: none"> • 21 SPROCKET FOR 5/8" K-CHAIN (GS140-A) • EXIT END WITH NO GEARS
P33317	17 TOOTH CHAIN DRIVE SPROCKET (GS160)



P31884



P32310



P32313



P32386



P32387



P33317

1/2" GRIPPER CHAIN

1/2" Standard and 1/2" K-chain both come with a *round spring* and are available in nickel-plated or

<p>1/2" Standard Spring Heavy Duty -Nickle Plated</p> <p>P30100</p>	<p>P30109 1/2" Spring</p>	<p>1/2" Standard Spring Stainless Steel</p> <p>P32489</p>	<p>P30107 Masterlink</p>	<p>1/2" K-Chain Nickle Plated</p> <p>P31740</p>	<p>P31742 1/2" K-Spring</p>	<p>1/2" K Spring Stainless Steel</p> <p>P32748</p>
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P30100	19.541.1119.75 GRIPPER CHAIN COMPLETE (1/2IN STANDARD). HD SPRING (126TFNC)
P32489	19.541.1119.** GRIPPER CHAIN COMPLETE (1/2IN HEAVY DUTY STANDARD) STAINLESS (SS126TFK)
P31740	19.541.3100.00 (10684050) TRANSPORT CHAIN COMPLETE (1/2IN K-CHAIN) NICKEL PLATED W/ STAINLESS ATTACHMENT (126TFK)
P32748	19.541.3100.** TRANSPORT CHAIN COMPLETE (1/2IN K-CHAIN) STAINLESS W/ STAINLESS ATTACHEMENTS (SS126TFK)

MASTER LINKS & SPRINGS FOR GRIPPER CHAIN

P30107	MASTER LINK FOR 1/2" STANDARD TRANSPORT CHAIN (126TFNC-001)	<div style="background-color: red; color: white; padding: 5px; border-radius: 10px; text-align: center;"> 2 FREE MASTERLINKS WITH EVERY CHAIN ORDER! </div>
P31741	MASTER LINK FOR 1/2" K-CHAIN (NICKEL-PLATED) (126TFK)	
P32749	MASTER LINK FOR 1/2" STAINLESS K-CHAIN (SS126TFK)	
P30109	SPRING - 19.781.1008.00 FOR 1/2IN STANDARD GRIPPER CHAIN (ML018)	
P31742	SPRING - 19.781.1109.30 FOR 1/2IN K-CHAIN (ML050)	

TOOL FOR GRIPPER
CHAIN SPRING
(1/2" STANDARD CHAIN)



P31538



TOOL FOR GRIPPER
CHAIN SPRING
(1/2" & 5/8" K-CHAIN)

P32626

GRIPPER SPROCKETS FOR 1/2" CHAIN

P30148	SINGLE ROW FOR GRIPPER CHAIN WITH BEARING AND SNAP RING - 11.438.1416.00
P30156	SPROCKET-SINGLE ROW FOR GRIPPER CHAIN WITH BEARING AND SNAP RING -11.438.8310.00
P30359	CHAIN SPROCKET (MAIN DRIVE 35 TOOTH) - 11.521.8140.13
P30362	SPROCKET - MAIN 70 TOOTH - 11.521.8140.23
P30996	SPROCKETS FOR MAIN DRIVE FOR M855 SERIES ONLY (35 TOOTH) - 11.521.8140.53
P30998	<ul style="list-style-type: none"> • 17 T ST-RC SPROCKET SINGLE ROW GRIPPER CHAIN. • WIDE GROOVE FOR ONE WAY CLUTCH
P32119	<ul style="list-style-type: none"> • SPROCKET - MAIN DRIVE FOR 1/2" K-CHAIN • 40 TOOTH DOUBLE WITH 35 TOOTH DRIVE WITH 40MM BORE
P32311	SPROCKET FOR 1/2" K-CHAIN - 17 TOOTH GRIPPER OPENER



P30148



P30156



P30359



P30362



P30996



P30998



P32119



P32311



P32431

PRODUCT SUGGESTIONS



Make and Model

Understanding the specific make and model is vital for determining the correct gripper chain.



Washdown Requirement

If your equipment is washdown, we highly recommend our Hygienic or Stainless Steel Gripper Chain.



Measurement Tip

Calculate:
Length of Chain - Measure Length of the deck of your machine x 2 + 6 feet for the drive.